



Eden260V™

The 16 Micron Layer 3D Printing System

Superior accuracy, high quality and the power of a large system in a small footprint

- Ultra-thin-layer PolyJet™ technology
- 16 micron high resolution ensures smooth surfaces and fine details
- Tray size: 260x260x200 mm
- High Speed and High Quality Printing Modes
- Wide range of materials: FullCure®720, Tango, Vero and Durus
- 72 hours of unattended continuous printing
- Optimax for automation of resin handling
- Small footprint: 870x740x1200 mm
- Office environment



Technical Specifications

Layer Thickness (Z-axis)

Horizontal build layers down to 16-micron

Tray Size (XxYxZ)

260x260x200 mm

Net Build Size (XxYxZ)

255x252x200 mm

Build Resolution

X-axis: 600 dpi

Y-axis: 600 dpi

Z-axis: 1600 dpi

Printing Modes

High Quality (HQ): 16-micron

High Speed (HS): 30-micron

Typical Accuracy

20-85um for features below 50mm

Up to 200um for full model size

(for rigid materials only, depending on geometry, build parameters and model orientation)

Material Supported

- FullCure@720 Model transparent
- VeroWhite Opaque material
- VeroBlue Opaque material

- VeroBlack Opaque material
- TangoBlack, rubber like flexible material
- TangoGray, rubber like flexible material
- TangoPlus, rubber like flexible material
- Durus opaque material

Support Type

- FullCure@705 Support
- Non-toxic gel-like photopolymer support easily removed by WaterJet

Materials Cartridges

Sealed 4x3.6 kg cartridges

Automatic switching between cartridges

Easily and instantly replaced through a frontloading door

Power Requirements

110–240 VAC 50/60 Hz

1.5 KW single phase

Machine Dimensions (WxDxH)

870x735x1200 mm

Machine Weight

Net 410 kg

Gross (in crate) 500 kg

Software

Objet Studio™ features:

- Suggested build orientation and speed, Auto-placement
- Optimax-printing optimization package
- Automatic real time support structure generation
- Slice on the fly
- PolyLog™ Materials Management
- Network version

Input Format

STL and SLC File

Operational Environment

Temperature 18°C–25°C

Relative Humidity 30–70 %

Special Facility Requirements

None

Jetting Heads

SHR (Single Head Replacement), 8 units

Network Communication

LAN–TCP/IP

Compatibility

Windows XP, Windows 2000

*All specification are subject to change without notice



ABOUT OBJET GEOMETRIES

Objet Geometries Ltd., the innovation leader in 3D printing for rapid prototyping and additive manufacturing, provides 3D printing systems that enable manufacturers and industrial designers to reduce cost of product development and dramatically shorten time-to-market of new products.

Objet's ultra-thin-layer, high-resolution 3D printing systems and materials utilize PolyJet™ polymer jetting technology, to print ultra-thin 16-micron layers. The market-proven Objet Eden™ line of 3D Printing Systems and the Objet24 and Objet30 Desktop 3D printers are based on Objet's patented office-friendly PolyJet™ Technology. The Objet Connex™ family is based on Objet's PolyJet Matrix Technology, which jets multiple model materials simultaneously and creates

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Objet Geometries Israel, Headquarters	Objet Geometries United States, North America	Objet Geometries Germany, Europe	Objet Geometries Hong Kong, Asia Pacific	Objet Geometries Shanghai, China	Objet Geometries Japan	Objet Geometries India
T: +972-8-931-4314 F: +972-8-931-4315	T: +1-877-489-9449 F: +1-866-676-1533	T: +49-7229-7772-0 F: +49-7229-7772-990	T: +852-217-40111 F: +852-217-40555	T: +86-21-5836-2468 F: +86-21-5836-2469	T: +81-3-5389-5290	T: +91-124-4696939 F: +91-124-4696970

info@objet.com www.objet.com

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Eden350/350V™

The 16 Micron Layer 3D Printing System

Enjoy high productivity & flexibility
with outstanding model quality

- Eden350/350V**
- Ultra-thin-layer PolyJet™ technology
 - 16 micron high resolution ensures smooth surfaces and fine details
 - Tray size: 350x350x200 mm
 - Office environment
 - Wide range of materials: FullCure®720, Tango, Vero and Durus
 - Single support for all model materials
- Eden350V**
- 72 hours of unattended continuous printing
 - Optimax for automation of resin handling
 - High Quality Printing Modes & High Speed



Technical Specifications

Layer Thickness (Z-axis)

Horizontal build layers down to 16-micron

Tray Size (XxYxZ)

350x350x200 mm

Net Build Size (XxYxZ)

340x340x200 mm

Build Resolution

X-axis: 600 dpi

Y-axis: 600 dpi

Z-axis: 1600 dpi

Printing Modes

Eden350: High Quality (HQ): 16-micron

Eden350V: High Quality (HQ): 16-micron

High Speed (HS): 30-micron

Typical Accuracy

20-85um for features below 50mm

Up to 200um for full model size

(for rigid materials only, depending on geometry, build parameters and model orientation)

Material Supported

- FullCure@720 Model transparent
- VeroWhite Opaque material
- VeroBlue Opaque material
- VeroBlack Opaque material

- TangoBlack, rubber like flexible material
- TangoGray, rubber like flexible material
- TangoPlus, rubber like flexible material
- Durus opaque material

Support Type

- FullCure@705 Support
- Non-toxic gel-like photopolymer support easily removed by WaterJet

Materials Cartridges

Eden350: Sealed 2x3.6 kg cartridges

Eden350V: Sealed 4x3.6 kg cartridges

Automatic switching between cartridges

Easily and instantly replaced through a front-loading door

Power Requirements

110 – 240 VAC 50/60 Hz

1.5 KW single phase

Machine Dimensions (WxDxH)

1320x990x1200 mm

Machine Weight

Net 410 kg

Gross (in crate) 500 kg

Software

Objet Studio™ features:

- Optimax-printing optimum package
- Suggested build orientation and speed, auto-placement
- Automatic real time support structure generation
- Slice on the fly
- PolyLog™ Materials Management
- Network version

Input Format

STL and SLC File

Operational Environment

Temperature 18 – 25 °C

Relative Humidity 30 – 70%

Special Facility Requirements-None

Jetting Heads

SHR (Single Head Replacement), 8 units

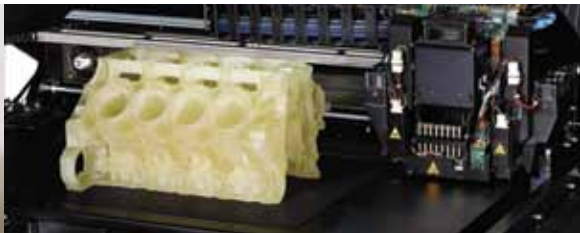
Network Communication

LAN – TCP/IP

Compatibility

Windows XP, Windows 2000

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Objet Geometries
Israel,
Headquarters

T: +972-8-931-4314
F: +972-8-931-4315

Objet Geometries
United States,
North America

T: +1-877-489-9449
F: +1-866-676-1533

Objet Geometries
Germany,
Europe

T: +49-7229-7772-0
F: +49-7229-7772-990

Objet Geometries
Hong Kong,
Asia Pacific

T: +852-217-40111
F: +852-217-40555

Objet Geometries
Shanghai, China

T: +86-21-5836-2468
F: +86-21-5836-2469

Objet Geometries
Japan

T: +81-3-5389-5290

Objet Geometries
India

T: +91-124-4696939
F: +91-124-4696970

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Eden500V™

The 16 Micron Layer 3D Printing System

Expand your options
with a larger build size, superior quality and accuracy

- Ultra-thin-layer PolyJet™ technology
- 16 micron high resolution ensures smooth surfaces and fine details
- Tray size: 500x400x200 mm
- Office environment
- Wide range of materials: FullCure®720, Tango, Vero and Durus
- Single support for all model materials
- 72 hours of unattended continuous printing
- High Speed and High Quality Printing Modes
- Optimax for automation of resin handling



Technical Specifications

Layer Thickness (Z-axis)

Horizontal build layers down to 16-micron

Tray Size (XxYxZ)

500x400x200 mm

Net Build Size (XxYxZ)

490x390x200 mm

Build Resolution

X-axis: 600 dpi

Y-axis: 600 dpi

Z-axis: 1600 dpi

Printing Modes

High Quality (HQ): 16-micron

High Speed (HS): 30-micron

Typical Accuracy

20-85um for features below 50mm

Up to 200um for full model size

(for rigid materials only, depending on geometry, build parameters and model orientation)

Material Supported

- FullCure@720 Model transparent
- VeroWhite Opaque material
- VeroBlue Opaque material

- VeroBlack Opaque material
- TangoBlack, rubber like flexible material
- TangoGray, rubber like flexible material
- TangoPlus, rubber like flexible material
- Durus opaque material

Support Type

- FullCure@705 Support
- Non-toxic gel-like photopolymer support easily removed by WaterJet

Materials Cartridges

Sealed 4x3.6 kg cartridges

Automatic switching between cartridges

Easily and instantly replaced through a front-loading door

Power Requirements

110 – 240 VAC 50/60 Hz

1.5 KW single phase

Machine Dimensions (WxDxH)

1320x990x1200 mm

Machine Weight

Net 410kg

Gross (in crate) 500 kg

Software

Objet Studio™ features:

- Optimax-printing optimization package
- Suggested build orientation and speed, auto-placement
- Automatic real time support structure generation
- Slice on the fly
- PolyLog™ Materials Management
- Network version

Input Format

STL and SLC File

Operational Environment

Temperature 18°C – 25°C

Relative Humidity 30 – 70%

Jetting Heads

SHR (Single Head Replacement), 8 units

Network Communication

LAN – TCP/IP

Compatibility

Windows XP, Windows 2000

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